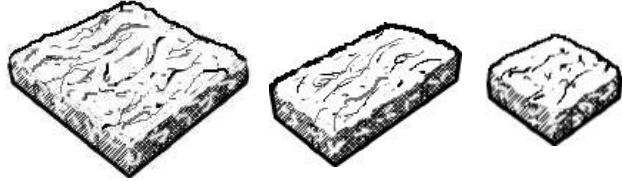




CANYON ROCK Series 80mm



PART 1: GENERAL

- A. American Society of Testing Materials (ASTM)References
- B.
 - 1. C936, Standard Specification for Solid Concrete Interlock Paving Units
 - a. Clarification, Section 1.2 – Hydro-Flo pavers have the desired special feature of being permeable. Therefore, regarding Section 5.4, by design, the absorption rate is greater for Hydro-Flo pavers than the 5% desired for non-pervious pavers. Similarly, for Section 5.3 the compressive strength for Hydro-Flo pavers is less than the 8,000-psi required for non-pervious pavers as the main property of pervious concrete, permeability, is inversely proportional to strength.
 - 2. C140, Standard Test Methods of Sampling and Testing Concrete Masonry Units
 - 3. C136, Method for Sieve Analysis for Fine and Coarse Aggregate
 - 4. C33, Specification for Concrete Aggregates
 - 5. D2940, Standard Specification for Graded Aggregate Material for Bases

Quality Assurance

- A. Engage an installer who has successfully completed installations similar in type and size to this project. Installer shall provide certification of experience.
- B. As applicable by state/provincial and local laws, contractor shall hold a current contractor's and business license in the state/ province and locality where work is performed.

Delivery, Storage and Handling

- A. Deliver interlocking pavers to the site in plastic wrapped cubes capable of transfer by fork lift. Unload pavers at job site in such a manner that no damage occurs to the product.
- B. Cover sand and topsoil with waterproof covering to prevent exposure to rainfall or removal by wind. Secure the covering in place.

Environmental Conditions

- A. Do not install sand or pavers during heavy rain or snowfall.
- B. Do not install frozen sand or topsoil.

PART 2: PRODUCTS

Dimensions, Quantities and Weight

| | | |
|--------------------------------------|-----------------------------------|-----------------------------------|
| A. 12" x 12" x 3 1/8" | 12" x 6" x 3 1/8" | 6" x 6" x 3 1/8" |
| B. Stones per SF: 1 | Stones per SF: 2 | Stones per SF: 4 |
| C. Stones per pallet: 72 | Stones per pallet: 144 | Stones per pallet: 288 |
| D. Coverage: 72 sf per pallet | Coverage: 72 sf per pallet | Coverage: 72 sf per pallet |
| E. Weight: 31 lb/sf, 2,232 lb/pallet | Weight: 32 lb/sf, 2,232 lb/pallet | Weight: 30 lb/sf, 2,232 lb/pallet |

Crushed Stone Filler, Bedding, Base and Subbase

- A. Crushed stone with 90% fractured faces, LA Abrasion < 40 per ASTM C131, minimum CBR of 80% per ASTM D1883.
- B. Do not use rounded river gravel.
- C. All stone materials shall be washed with less than 1% passing the No. 200 sieve.
- D. Joint/opening filler, bedding, base and sub-base: conforming to ASTM D448 gradation as shown in Tables 1, 2, 3 and 4 below:
 - 1. Depths of each layer per designer, landscape architect and/or soils engineer.

**Table 1: ASTM C33 Fine Aggregate Joint Filler
– Grading Requirements:**

| Sieve Size | Percent Passing |
|-------------------|-----------------|
| 3/8 inch (9.5 mm) | 100 |
| No. 4 (4.75 mm) | 95-100 |
| No. 8 (2.36 mm) | 80-100 |
| No. 16 (1.18 mm) | 50-85 |
| No. 30 (600 µm) | 25-60 |
| No. 50 (300 µm) | 5-30 |
| No. 100 (150 µm) | 0-10 |

Table 2: No. 8 Bedding Aggregate – Grading Requirements:

| Sieve Size | Percent Passing |
|--------------------|-----------------|
| 1/2 inch (12.5 mm) | 100 |
| 3/8 inch (9.5 mm) | 85 to 100 |
| No. 4 (4.75 mm) | 10 to 30 |
| No. 8 (2.36 mm) | 0 to 10 |
| No. 16 (1.18 mm) | 0 to 5 |

Table 3: No. 57 Base Aggregate – Grading Requirements:

| Sieve Size | Percent Passing |
|----------------------|-----------------|
| 1 1/2 inch (37.5 mm) | 100 |
| 1 inch (25 mm) | 95 to 100 |
| 1/2 inch (12.5 mm) | 25 to 60 |
| No. 4 (4.75 mm) | 0 to 10 |
| No. 8 (2.36 mm) | 0 to 5 |

Table 4: No. 2 Subbase Aggregate – Grading Requirements:

| Sieve Size | Percent Passing |
|----------------------|-----------------|
| 3 inch (75 mm) | 100 |
| 2 1/2 inch (63 mm) | 90 to 100 |
| 2 inch (50 mm) | 35 to 70 |
| 1 1/2 inch (37.5 mm) | 0 to 15 |
| 3/4 inch (19 mm) | 0 to 5 |

PART 3: EXECUTION

Note: The specifier should be aware that the top surface of the pavers after compaction may be 1/8 to 1/4 in. (3 to 7 mm) above the final elevations after compaction. This difference in initial and final elevations is to compensate for possible minor settling.

Examination

Note: For vehicular areas, specify compaction of the soil subgrade to a minimum of 95% standard Proctor density for open-graded aggregate bases. Density should be monitored in the field with a nuclear density gauge. Compaction of open-graded bases should be with at least five passes of roller compactor without vibration. Stabilization of the soil and/or base material may be necessary with weak or saturated soils.

- A. Verify that base is dry, uniform, even, free of any sediment (if open-graded), and ready to support sand, pavers and imposed loads.
- B. Verify gradients and elevations of base are correct.
- C. Verify location, type, installation and elevations of edge restraints around the perimeter area to be paved.
- D. Beginning of installation means acceptance of base and edge restraints.

Installation

- A. Spread the leveling coarse aggregate evenly over the compacted, open-graded base course and screed uniformly to 1 – 1 ½ in. (25 - 40 mm) thickness. The screeded aggregate should not be disturbed. Place sufficient aggregate to stay ahead of the laid pavers.
- B. Ensure that pavers are free from foreign materials before installation.
- C. Lay the pavers in the pattern(s) as shown on the drawings. Maintain straight pattern lines.
- D. Joints between the pavers shall be between 1/16 in. and 1/8 in. (2 to 4 mm) wide.
- E. Fill gaps at the edges of the paved area with cut pavers or edge units.
- F. Cut pavers to be placed along the edge with a double-bladed splitter or masonry saw.
- G. Compact and seat the pavers into the screeded aggregate using a low amplitude, 75-90 Hz plate compactor capable of at least 5,000 lbs. (22 kN) centrifugal compaction force. Note: A rubber or neoprene pad between the compactor and grids is necessary to prevent cracking or chipping on textured surfaces.
- H. Vibrate and compact the pavers again, sweeping a small fraction of ASTM C33 fine aggregate or equivalent into the joints and openings until it is within ½ in. (13 mm) from the top surface. This will require at least two or three passes with the compactor. Do not compact within 3-ft (1 m) of the unrestrained edges of the paving units.